



**Job Order 96518-0000**

Part Number **SAMPLE** Revision U / M EA Quantity **50.00**  
 Due Date Sales Order Coordinator Ship Item Y Ship Early Y Split Ship Y  
 Calc Rel Date Sales Order **062683** Customer **V-TRON ELECTRONICS**  
 Actual Rel Date

Operation	Work Center	Operation Quantity	Setup Time	Pieces per Hour	Operation Time	Move Time	Elapsed Time
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Description **MISCELLANIOUS**



10	ASSY001	50.00	0.00		0.00	24.00	24.00
	ASSEMBLY						

Operation Description Detail :

{1}PRINT LABELS-2



15	CBLE001	50.00	0.00		0.00	0.00	0.00
	CUT						

Operation Description Detail :

{1}CUT CABLE & COIL-1 {2}THREE STAGE STRIP-2



20	ASSY005	50.00	0.00		0.00	0.00	0.00
	ASSEMBLY						

Operation Description Detail :

{1}REMOVE CONN FROM PKG & SEPERATE-2



40	ASSY005	50.00	0.00		0.00	0.00	0.00
	ASSEMBLY						

Operation Description Detail :

{1}ASSEMBLE CONN & CRIMP FERRULE-1 {2}ASSEMBLE CONN & TORQUE CLAMP-1 {3}APPLY LABELS-2



50	SOLD000	50.00	0.00		0.00	0.00	0.00
	SOLDERING						

Operation Description Detail :

{1}TIN-2 {2}SLIDE ON CONN PARTS & SOLDER-2



60	QC00000	50.00	0.00		0.00	0.00	0.00
	QUALITY CONTROL						

Operation Description Detail :

VERIFY ASSEMBLY CONFORMANCE TO CUSTOMER SPECIFICATIONS. IPC CLASS III WORKMANSHIP

Box Size: J-16

Individually Bagged: Yes

Label on Bag: No

Quantity per Bag: 1